

## Guidelines of tracing Shadow Supports

### Sizing Information required -Figure 2

- Overall length = \_\_\_\_\_ (Inches)
- Overall width = \_\_\_\_\_ (Inches)
- Overall depth = \_\_\_\_\_ (Top to Bottom ) Inches

### Available Stock dual colors & Thickness

- For dual color PEF shadow supports we have
  - 1/8 Blue over Charcoal 4.0 # PEF 2 1/8 Deep & 1 1/8 deep
  - 1/8 Blue over White 1.7 # PEF 2 1/8 Deep & 1 1/8 deep
- **Note: multiple Thickness & colors available per request**

### Shadow Support Tracing Requirements

- Use corrugated or heavy paper product to trace parts
- All cuts are straight wall cuts top to bottom unless specified
- We always digitizer to the outside of the lines
- You need to write depth of all cuts as shown in example ( figure 1 )
- Must have minimum of 1/2" between cuts and at all borders ( see figure 1 )
- You must specify if inside radius must be less than 1/2
- Minimum cut width = 1/4"
- Maximum OD of any single support = 48 x 96
- Do you need part # tag cavities 2 5/8 x 5/8 x 1/4 deep? Figure 2
- We expect a clean, well marked and in good shape tracing submittal
- Maximum of 8 digit name for tracing

# Preferred Style Tracing

